

Student Name: _____

Date: _____

Power Up

- ☐ Power up the machine.
- ☐ Home the machine so that X, Y, Z, 4th, and 5th axes are returned to machine zero.
- ☐ Perform a spindle warm-up

Set-Up

- ☐ Align back vice jaw with the X axis of the machine $\pm.0005$ from side to side.
- ☐ Load stock and make flush with the left side of the back jaw.
- ☐ Set length offsets for tools 4 & 5 using the probing cycle.
- ☐ Set work offsets for G54 using probe cycle.

Instructor Signature: _____